

High block coefficient ship aft body shape optimization

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Content of presentation

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 - Shape variations
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 - Optimization
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- Conclusions

Background

Scope and goals

- Scope
 - Shape optimization of the aft body
 - Full ships
 - High block coefficient
 - Low Froude numbers
- Goals
 - Minimize the delivered power
 - Show that it can be done in a short time with moderate computer resources.

Background

Resistance and propulsive efficiency

- Minimizing the power means the following
 - Minimize resistance, wave and viscous
 - Maximize hull efficiency, high wake fraction
- In most cases increasing wake fraction for efficiency will cause higher resistance – a trade-off is necessary to find best performance.

Background

Resistance and propulsive efficiency

- Optimum balance between R_t and w is very difficult to find based on resistance and wake results
- Self-propulsion is the best way to achieve optimum solution.

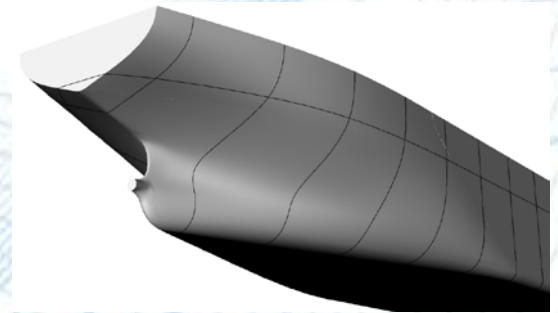
Case study based on Japan Bulk Carrier (JBC)

- JBC is a capesize bulk carrier designed jointly by National Maritime Research Institute (NMRI), Yokohama National University and Ship Building Research Centre of Japan (SRC).
- Towing tank experiments are available from NMRI, SRC and Osaka University, which include resistance tests, self-propulsion tests and PIV measurements of stern flow fields.
- Validation and Verification results using SHIPFLOW presented at Tokyo 2015 Workshop on CFD in Ship Hydrodynamics, Dec. 2-4, 2015

Case study based on Japan Bulk Carrier (JBC)

| Main particulars | | Full scale |
|----------------------------------|------------------------------|------------|
| Length between perpendiculars | L_{PP} (m) | 280.0 |
| Length of waterline | L_{WL} (m) | 285.0 |
| Maximum beam of waterline | B_{WL} (m) | 45.0 |
| Depth | D (m) | 25.0 |
| Draft | T (m) | 16.5 |
| Displacement volume | ∇ (m ³) | 178369.9 |
| Wetted surface area w/o ESD | S_W (m ²) | 19556.1 |
| Wetted surface area of ESD | S_E (m ²) | 745.2 |
| Block coefficient (CB) | $\nabla / (L_{PP} B_{WL} T)$ | 0.8580 |
| Midship section coefficient (CM) | | 0.9981 |
| LCB (% L_{PP}), fwd+ | | -2.5475 |

| Service speed | |
|---------------|-------|
| U (knots) | 14.5 |
| F_n | 0.142 |

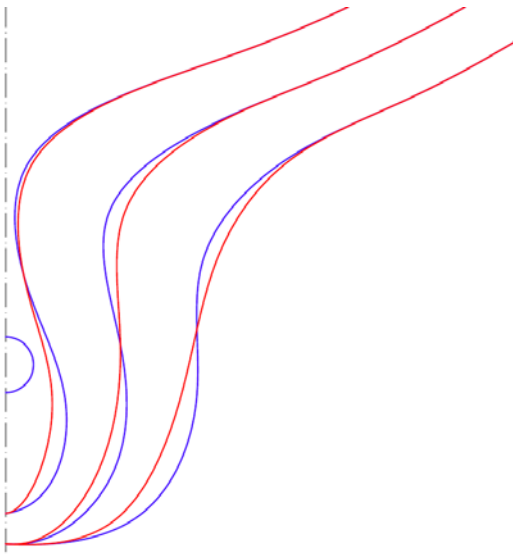


Shape variations Resistance

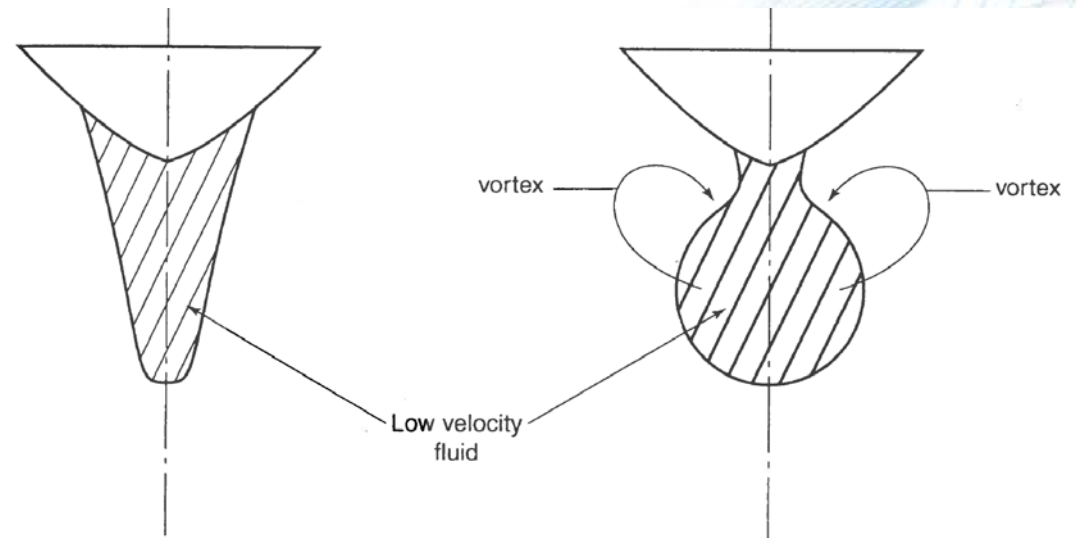
- To minimize viscous resistance it is necessary to minimize wetted surface
- but without:
 - increasing wave resistance by e.g. too blunt bow
 - viscous pressure resistance by too full stern causing separation.

Shape variations Wake

- To increase hull efficiency and avoid sudden changes of propeller loading the wake should be more circular and concentrated in propeller disc



U- or V-shaped sections



Even propeller loading
Easy to fill hull wake \Rightarrow
high hull efficiency

Utilize the bilge vortices

Tools



- Shape variations
- Optimization methods
- Resource management



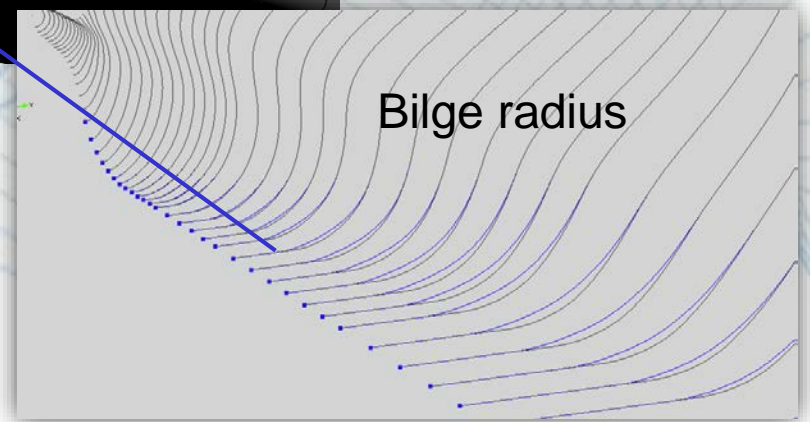
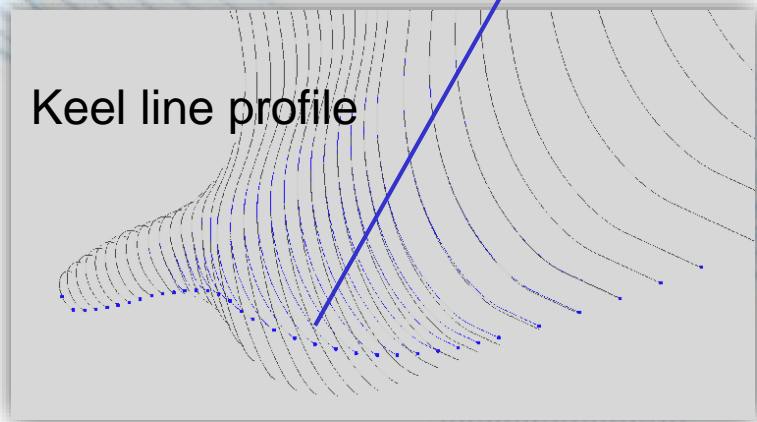
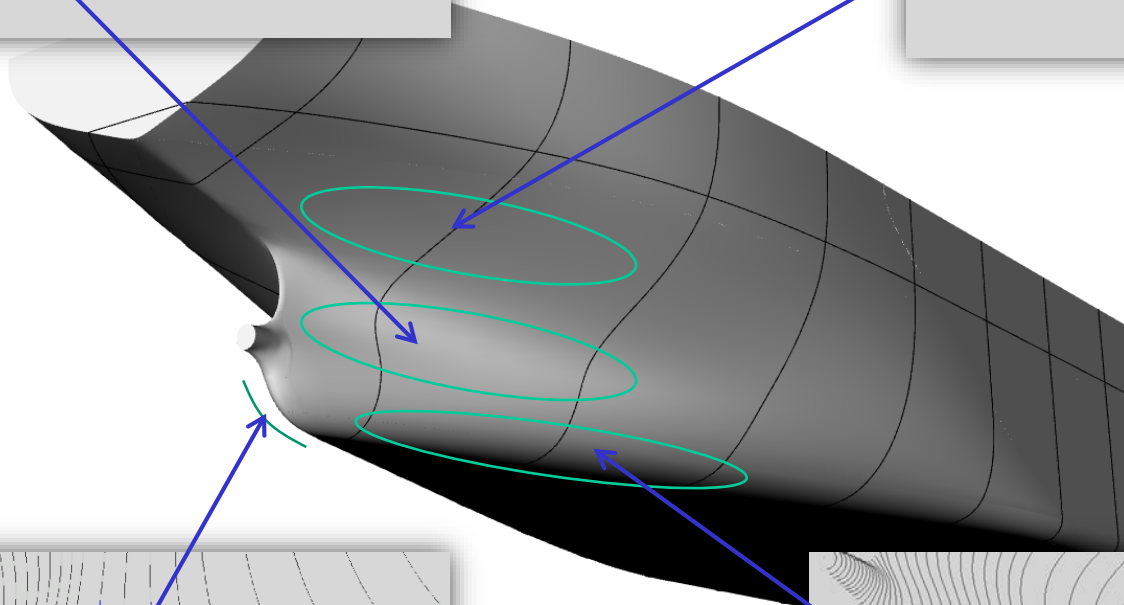
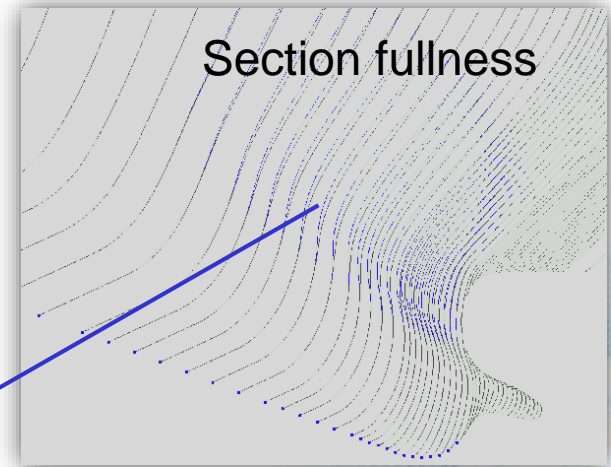
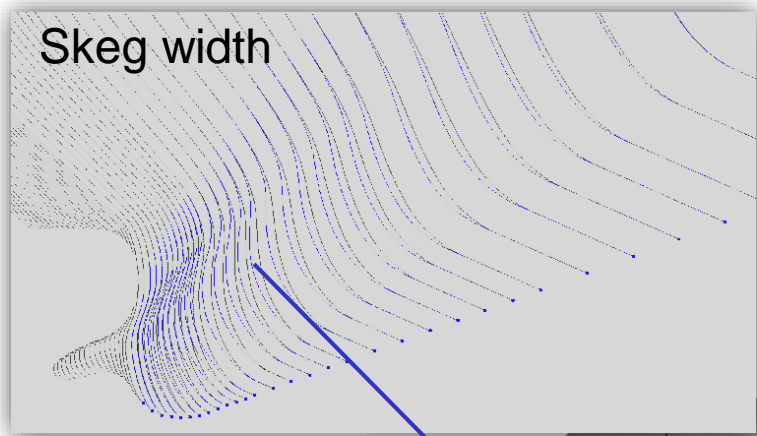
- Grid Generation
- Flow simulations
- Result processing

Shape variations

- Hull shape modifications with Surface Delta Shift*
 - Bilge radius
 - Keel line profile of bossing
 - Skeg (gondola) width
 - Section fullness above skeg

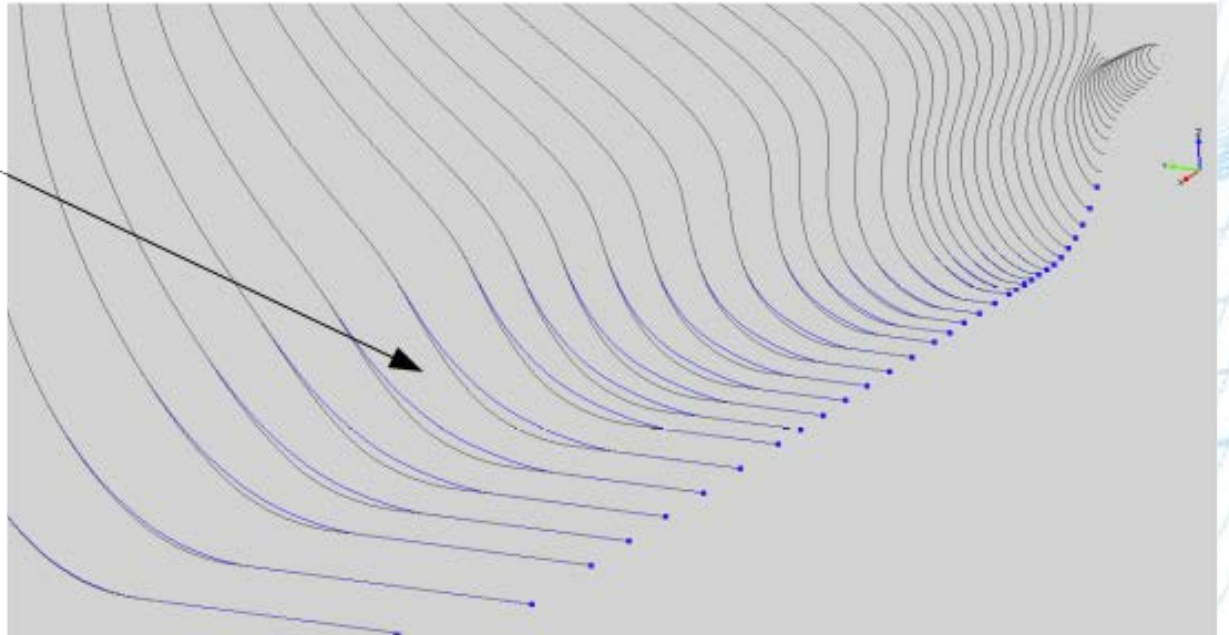
* - partially parametric modelling

Shape variations

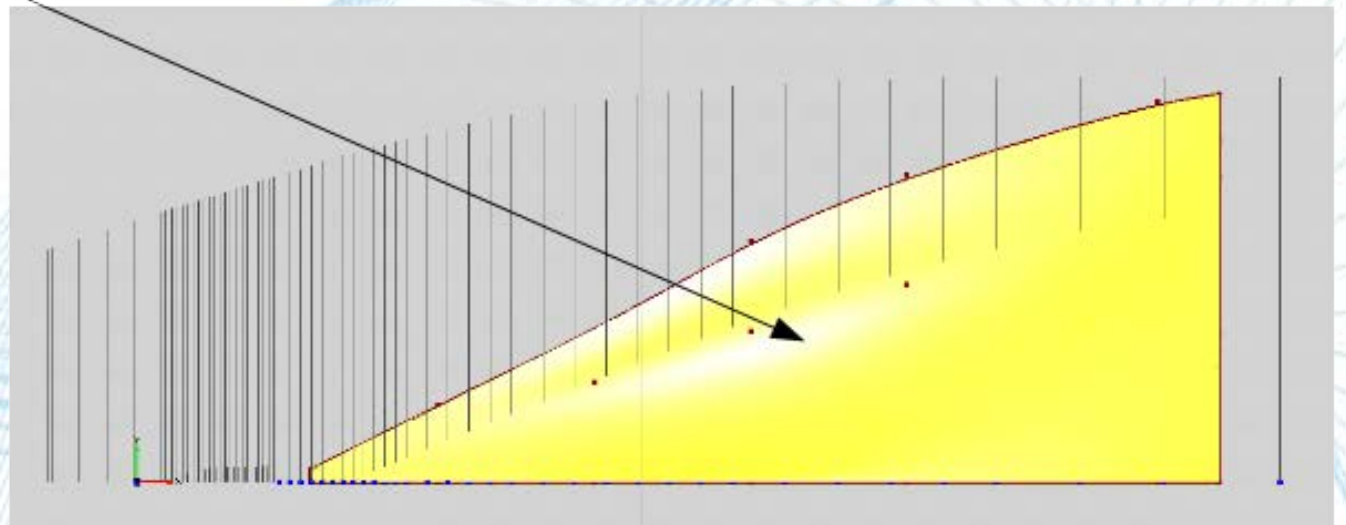


Shape variations

- Bilge radius

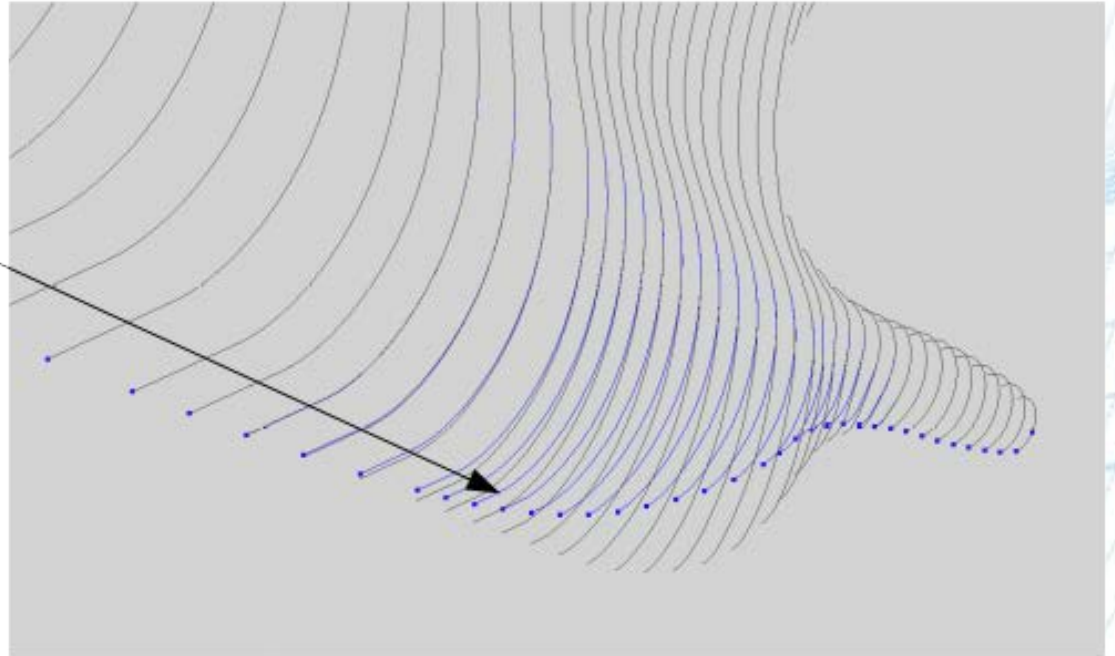


- Delta surface

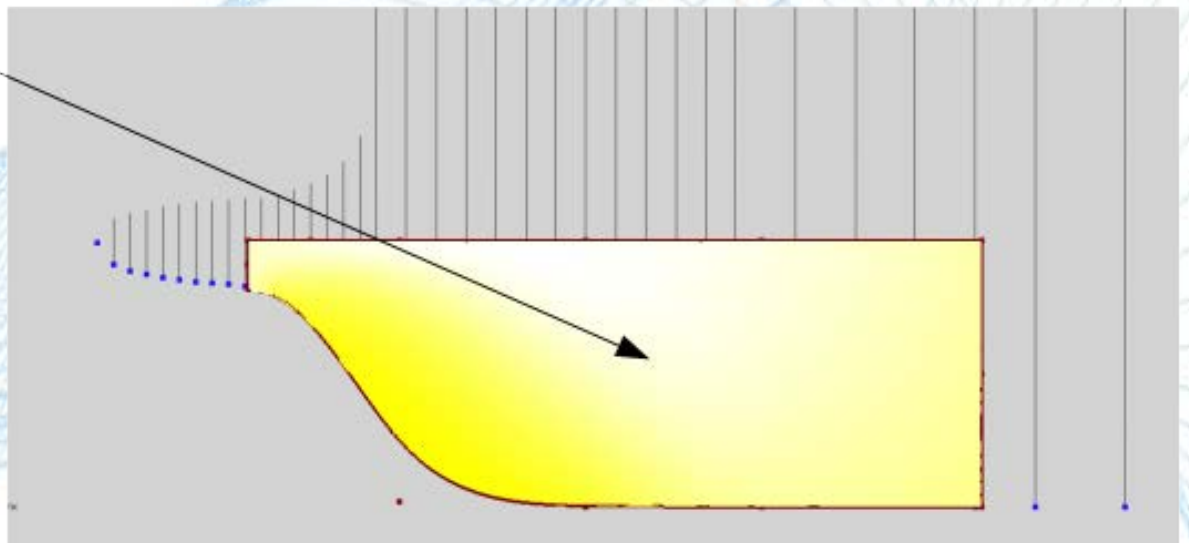


Shape variations

- Keel line profile of bossing

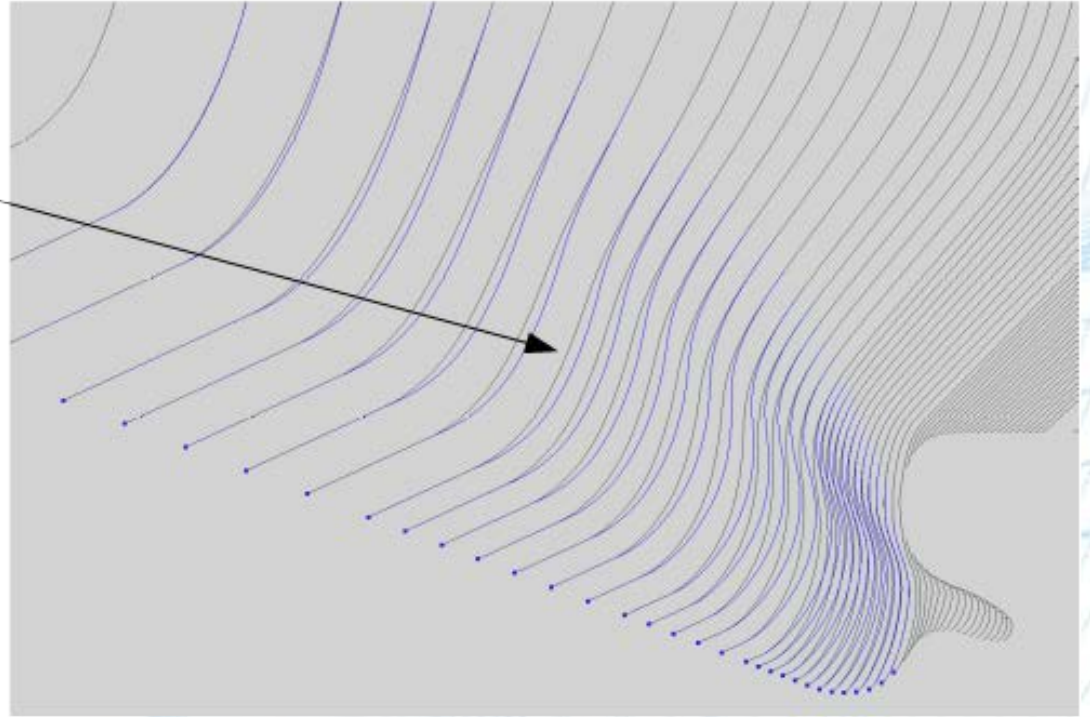


- Delta surface

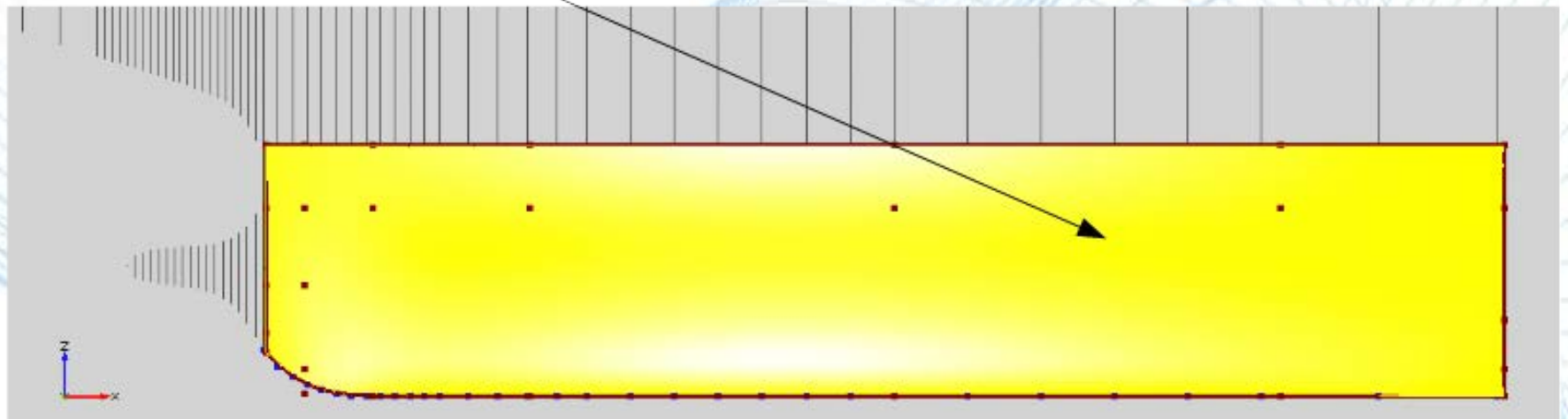


Shape variations

- Skeg (gondola) width

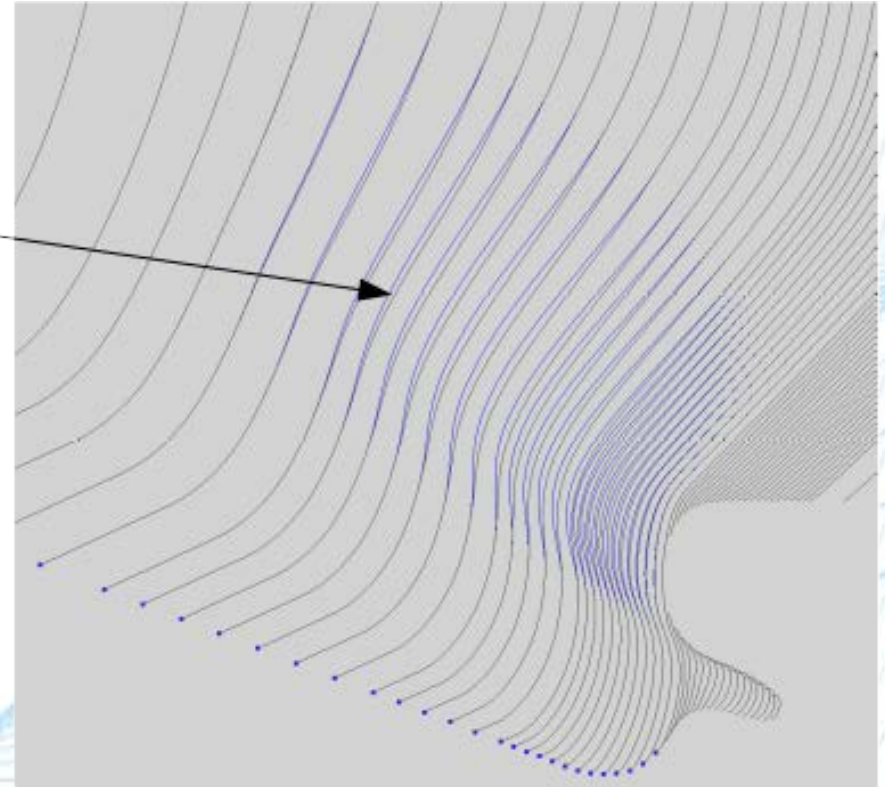


- Delta surface

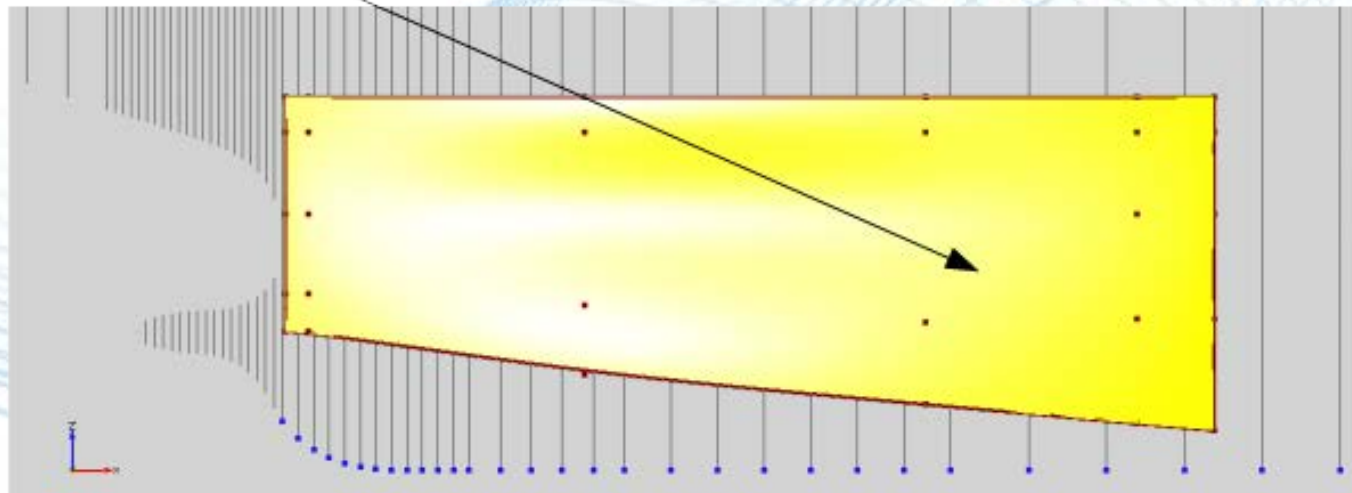


Shape variations

- Section fullness above skeg



- Delta surface



Objective function / Optimization method

- Objective – Minimize the delivered power PD
 - Self-propulsion simulation
 - Scale effects
- Constraints
 - No loss of displacement
- Optimization method: Genetic Algorithm (NSGA-II)

Aft-body optimization of Japan Bulk Carrier (JBC)

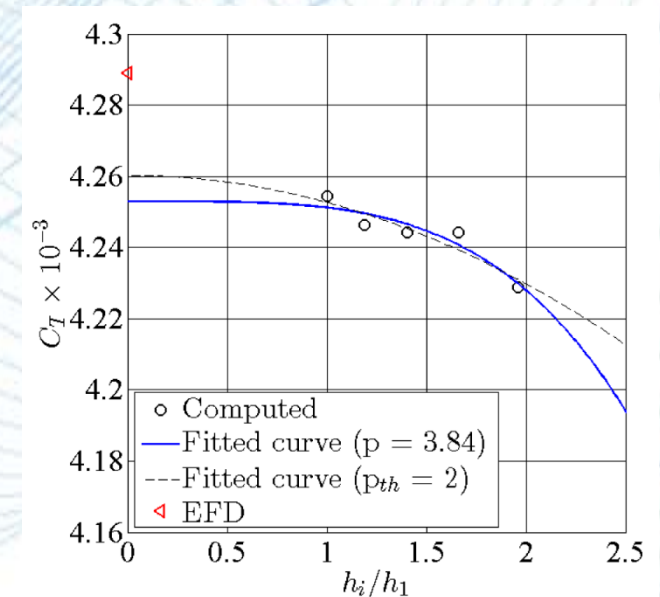
- Tools:
 - SHIPFLOW and CAESES work environment
 - Direct self-propulsion optimization with SHIPFLOW
 - Partially parametric modelling with CAESES tools for good control and flexibility of hull modifications
- Conditions:
 - Self-propelled bare hull computations
 - Propeller pitch adjusted to find propulsion point
 - RPM fixed to desired engine
 - Design speed and design draught
- Optimization:
 - 4 independent variables
 - Delivered Power objective function
 - Displacement constraint (not less than baseline)
 - NSGA2 optimization algorithm
 - 12 generations, 24 individuals

CASE A – BASELINE hull

- Verification and Validation in:

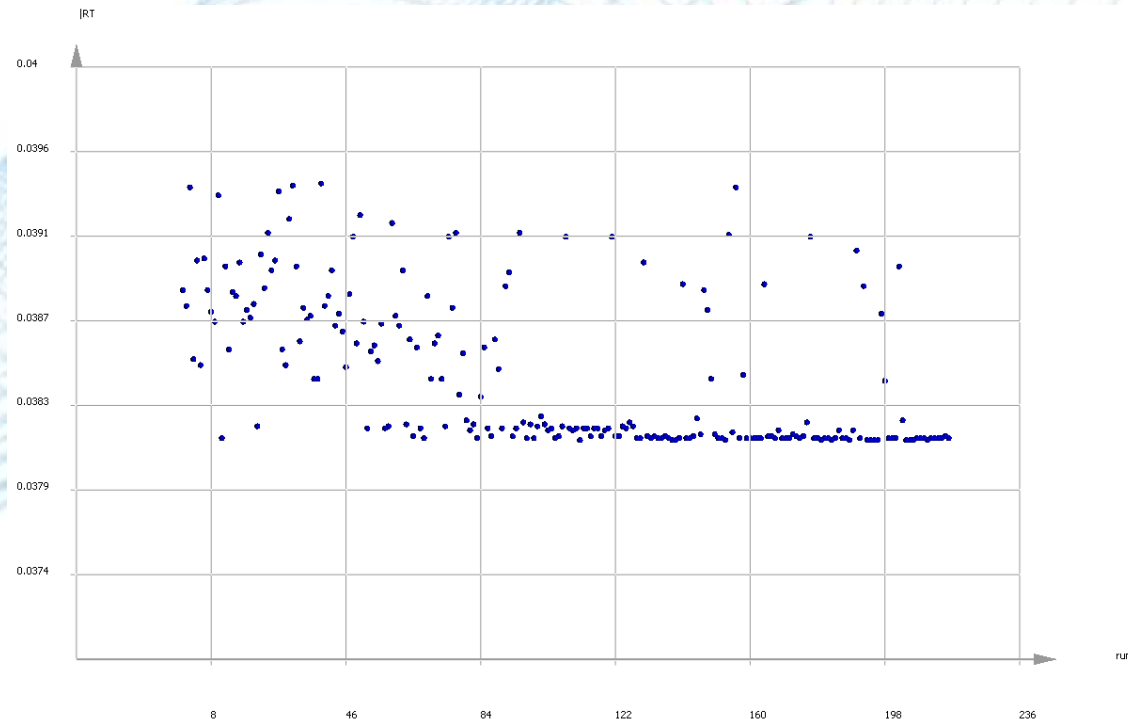
KORKMAZ, K. B., ORYCH, M., LARSSON, L., 'CFD Predictions Including Verification and Validation of Resistance, Propulsion and Local Flow for the Japan Bulk Carrier (JBC) with and without an Energy Saving Device', *Proceedings, Tokyo 2015 Workshop on CFD in Ship Hydrodynamics*. 2015.

- The resistance maximum comparison error of about 1.2%. The delivered power was underpredicted by 6% which was thought to be a result of a slight wake overestimation



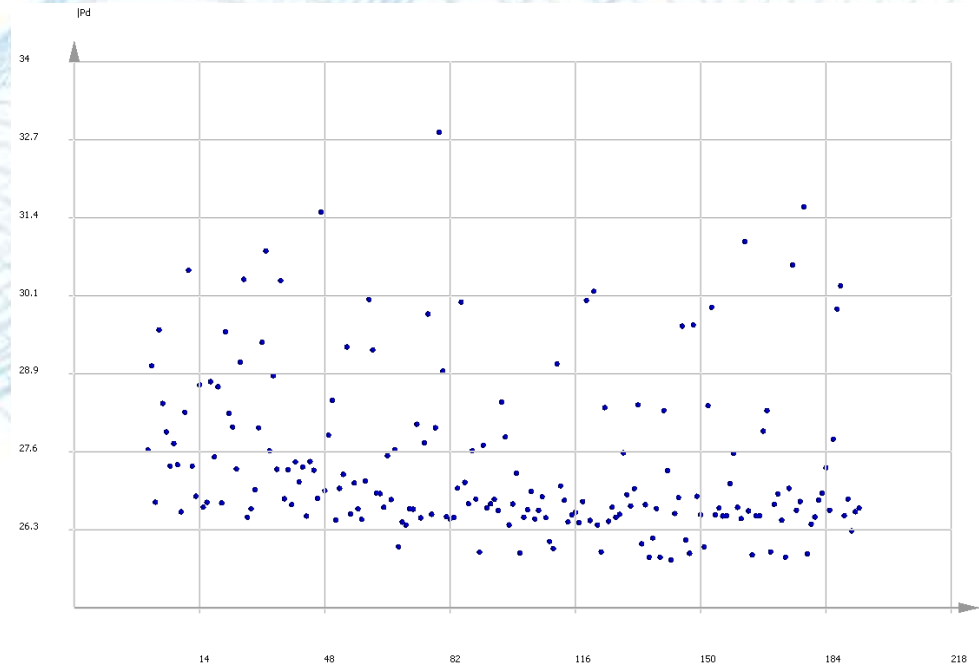
CASE B - Resistance optimization at model scale

- Reynolds number: 7.46e6
- Module: XCHAP using Krylov solver (SHIPFLOW 6.3)
- Fine grid, zonal approach, 1.2M cells (automatically generated from iges)
- 15 minutes per case (Intel i7 5960X)
- 288 designs investigated
- 1.2% decrease in RT at model scale (w.r.t. baseline)



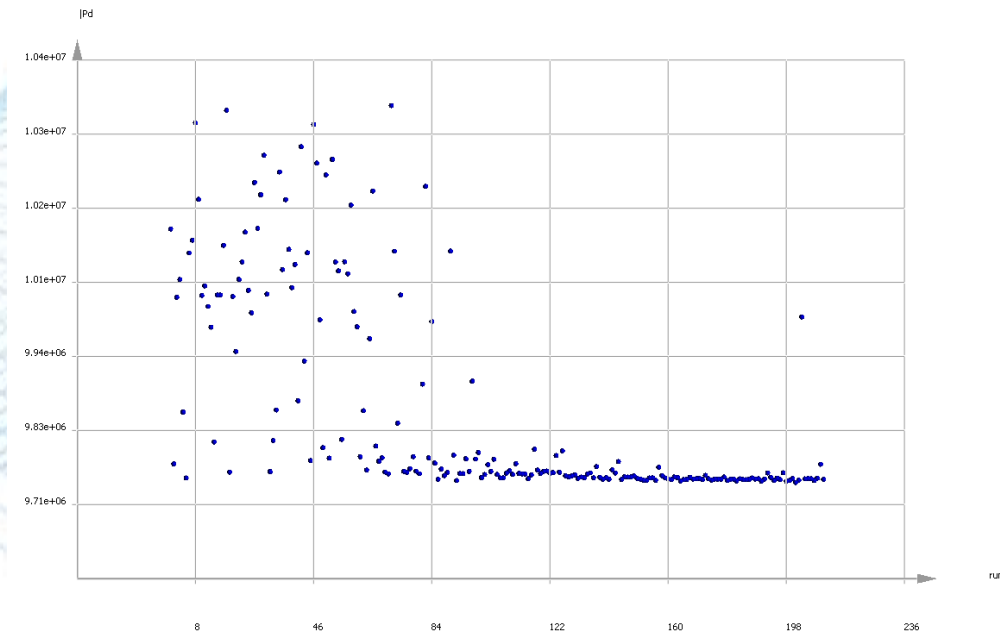
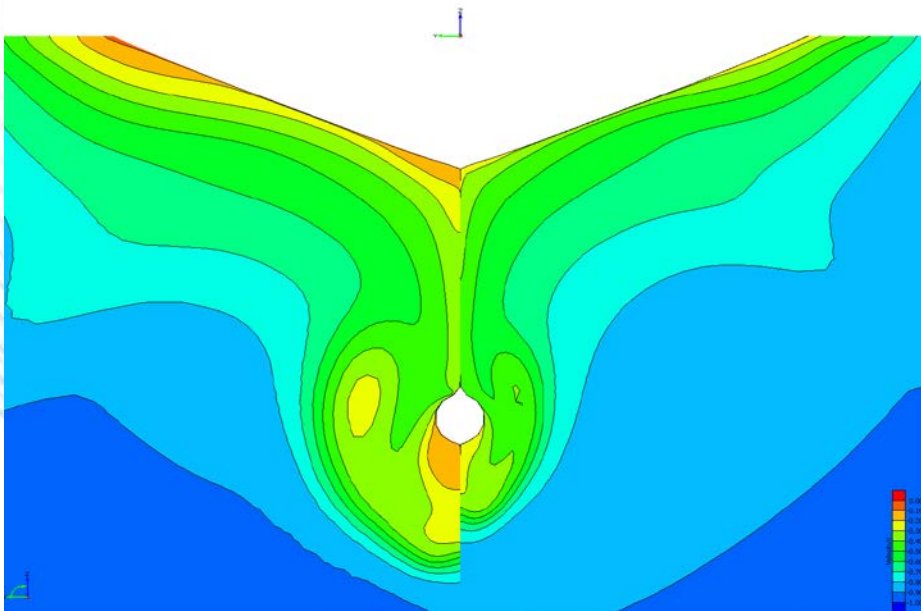
CASE C - Self-propulsion optimization at model scale

- Reynolds number: 7.46e6
- Module: XCHAP using Krylov solver (SHIPFLOW 6.3)
- Medium grid with refinement, zonal approach, both sides, 3.0M cells (automatically generated from iges)
- Self-propulsion with integrated lifting line propeller model
- 4 cases per hour on a 4 node cluster (Intel Xeon X5675)
- 288 designs investigated
- 3.7% decrease in PD at model scale (w.r.t. baseline)



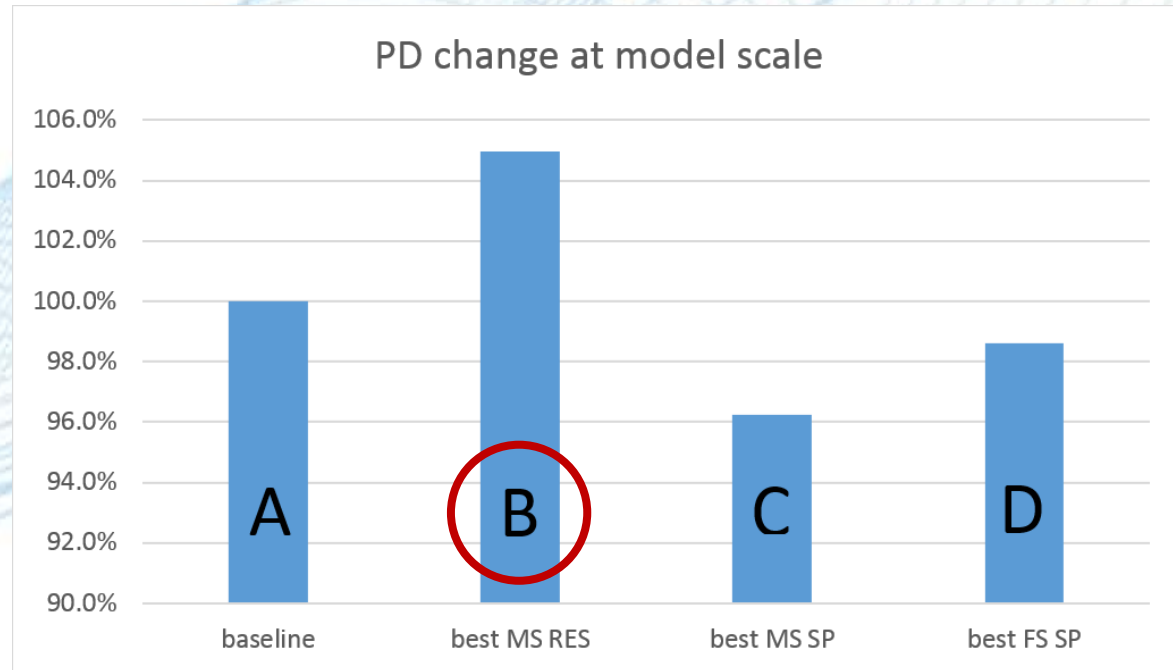
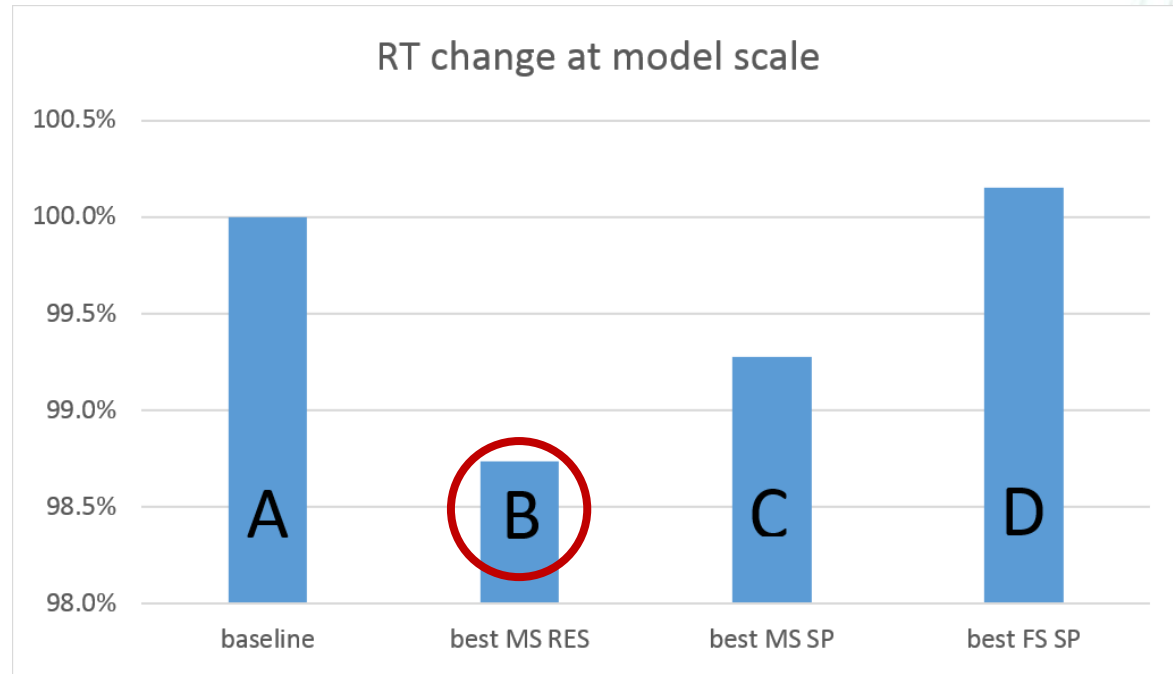
CASE D - Self-propulsion optimization at full scale

- Reynolds number: $2.10e9$
- The same as the setup for “C” but with additional cells in normal direction (50% extra)
- 0.35% decrease in PD at full scale (w.r.t. baseline)



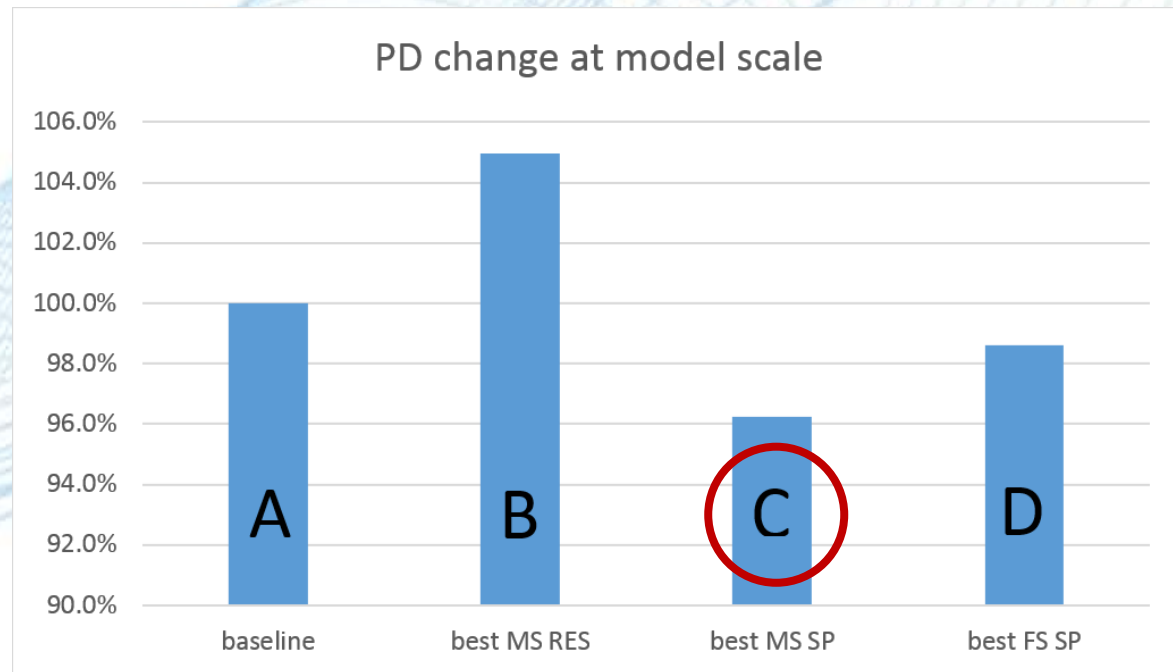
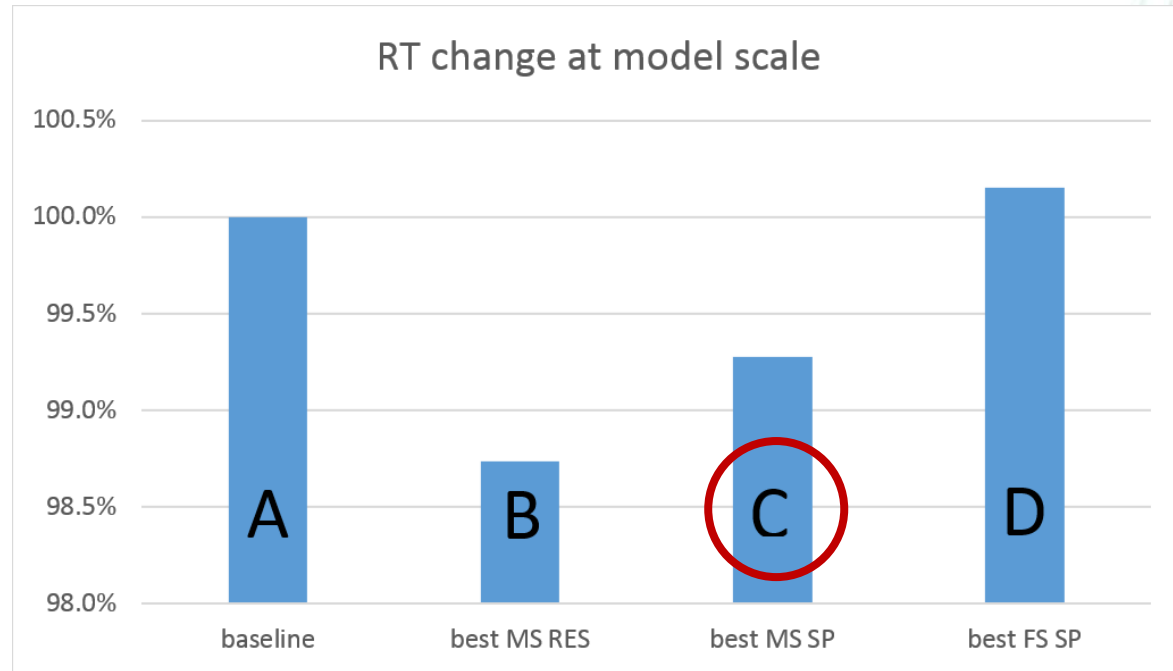
Cross-comparisons: model scale RT vs PD

- **Hull B** (optimized for min. RT at model scale):
 - has the lowest RT
 - But at the same time highest PD
 - Lower nominal wake than A (baseline)
 - Streamlined but not efficient



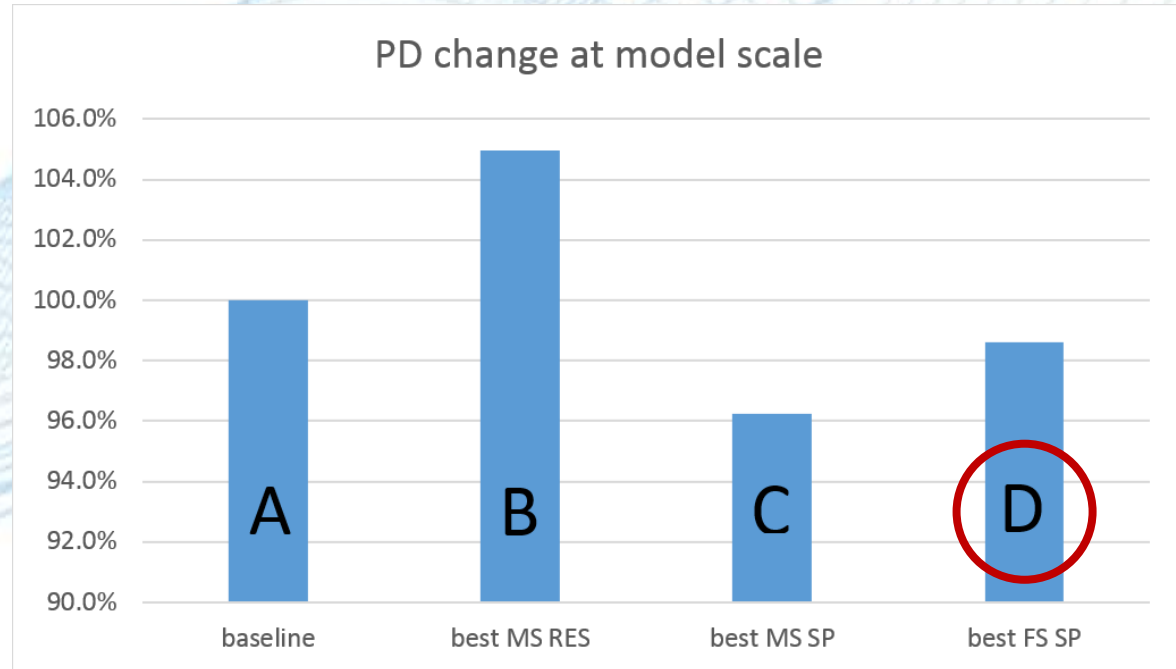
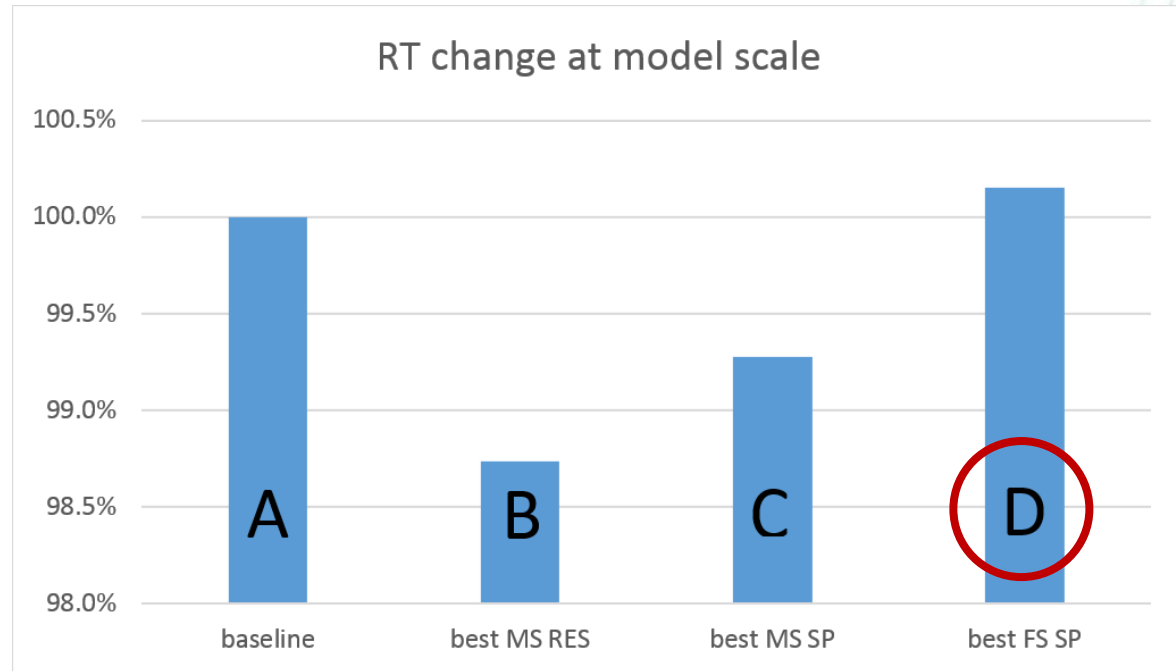
Cross-comparisons: model scale RT vs PD

- **Hull C** (optimized for min. PD at model scale):
 - Higher RT than hull B
 - But at the same time Lower PD



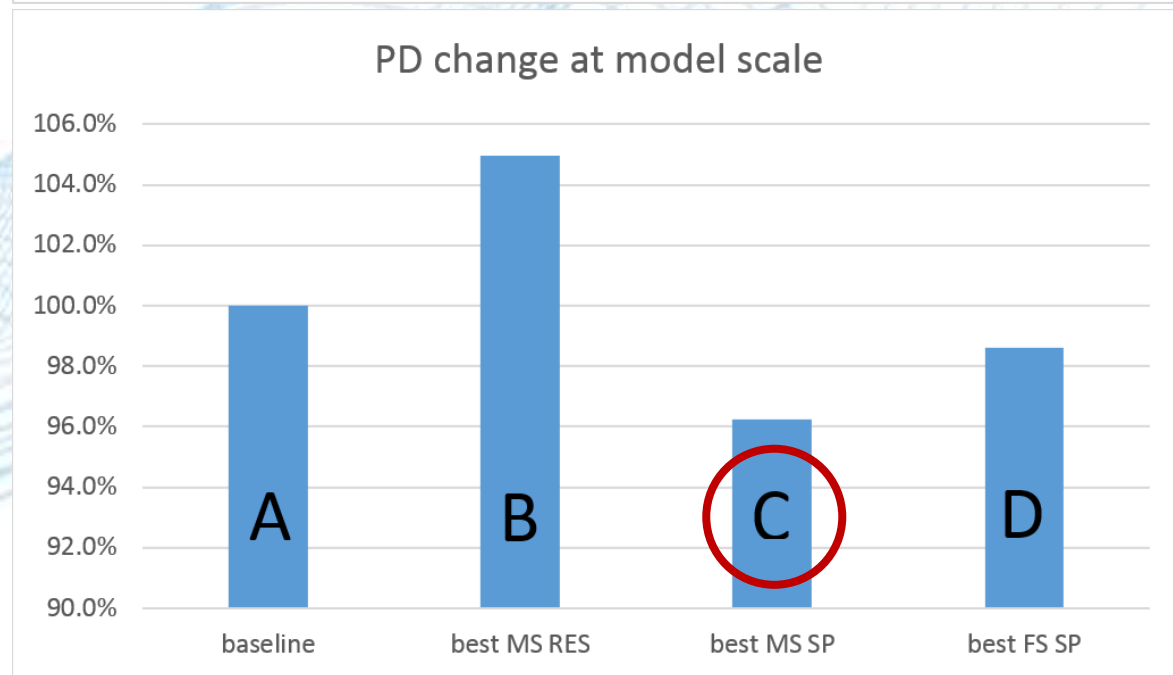
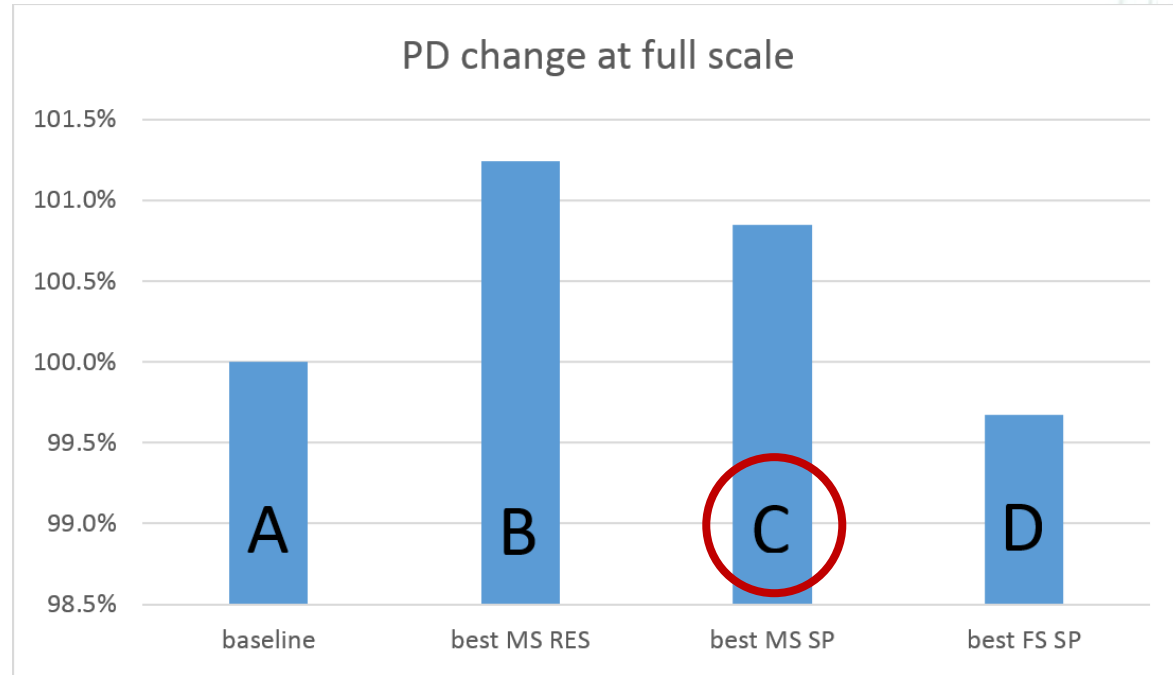
Cross-comparisons: model scale RT vs PD

- **Hull D** (optimized for min. PD at full scale):
 - Higher RT than hull C
 - and Higher PD at model scale



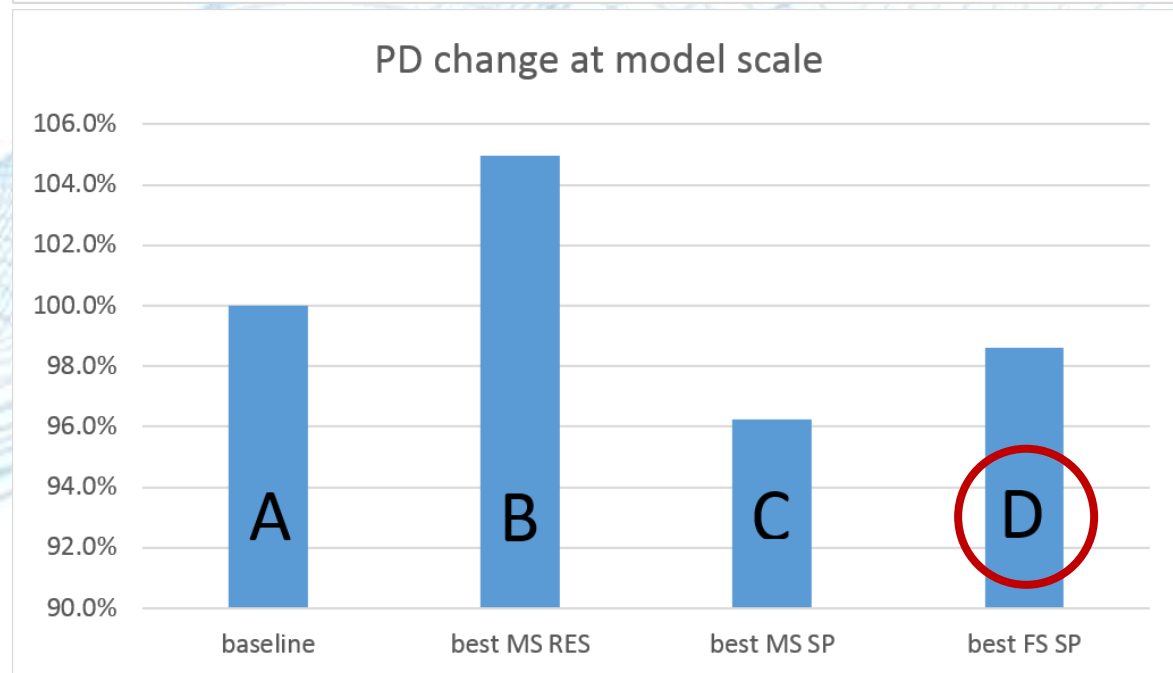
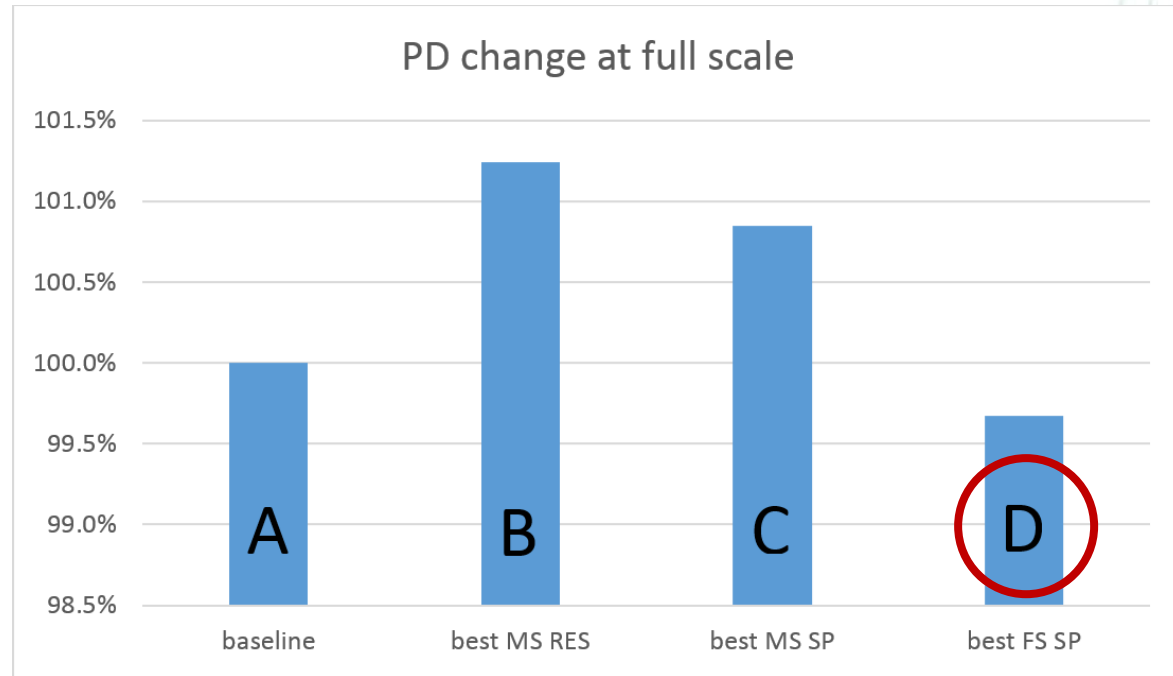
Cross-comparisons: model scale PD vs full scale PD

- **Hull C** (optimized for min. PD at model scale):
 - Higher PD at full scale than hull D



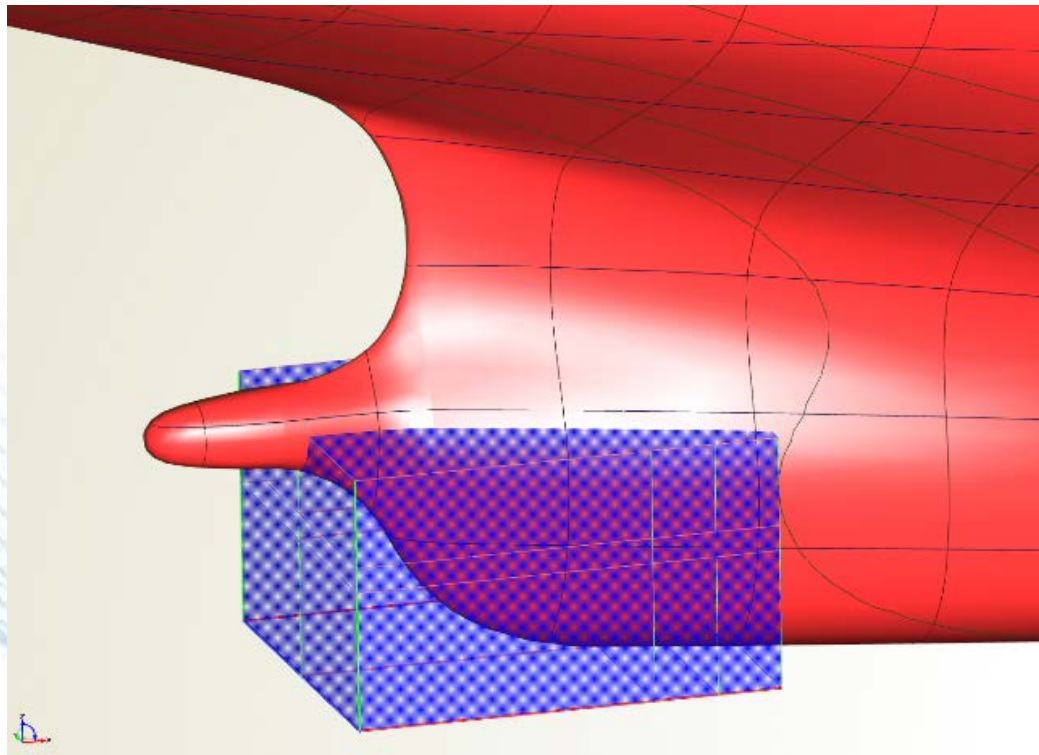
Cross-comparisons: model scale PD vs full scale PD

- **Hull D** (optimized for min. PD at full scale):
 - Higher PD at model scale
 - But Lower PD at full scale



Some additional points

- Deformation techniques
 - Free box deformation can be better than delta surface shift in some cases e.g. for bulbs and skeg profile



Comments

- Constraints
 - Displacement
 - Appropriate penalty important
 - Design expected to be close to minimum displacement
- Optimization Approach
 - Wave resistance with XPAN:
 - TSearch or Sobol+TSearch if exploration is necessary
 - Viscous resistance and self-propulsion with XCHAP:
 - Genetic algorithm NSGA2
 - Note that the method selection will depend on the specific problem.

Comments

- CAESES and SHIPFLOW is an excellent environment for hydrodynamic optimizations
 - Partially parametric modelling delivered by CAESES gives very good control and flexibility of hull modifications, both global and local
 - SHIPFLOW is an efficient tool for self-propulsion simulations at model and full scale
- Aft body shape optimization of high block coefficient ship
 - For best results:
 - optimize in self-propulsion condition
 - optimize directly at full scale.

Thank You

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